

KEY TO FIGURES

Fig. 1

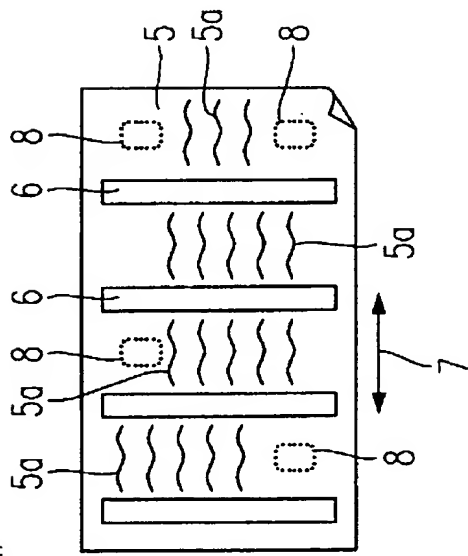
- 1 = punching out
- 2 = bringing together
- 3 = lamination
- 4 = cutting

Fig. 3

- 15 = cutting
- 16 = bringing together
- 17 = lamination
- 18 = cutting

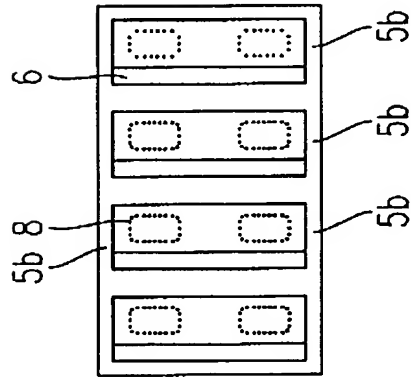
Freistanzen

①



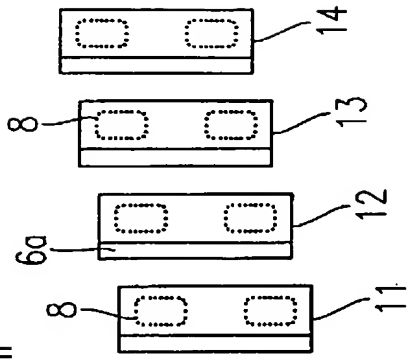
Laminieren

③



Schneiden

④



Zusammentragen

②

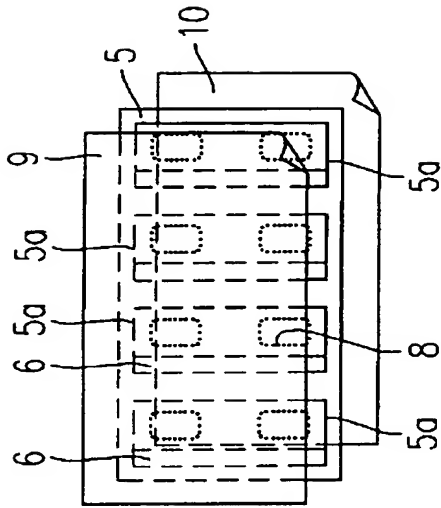


Fig. 1

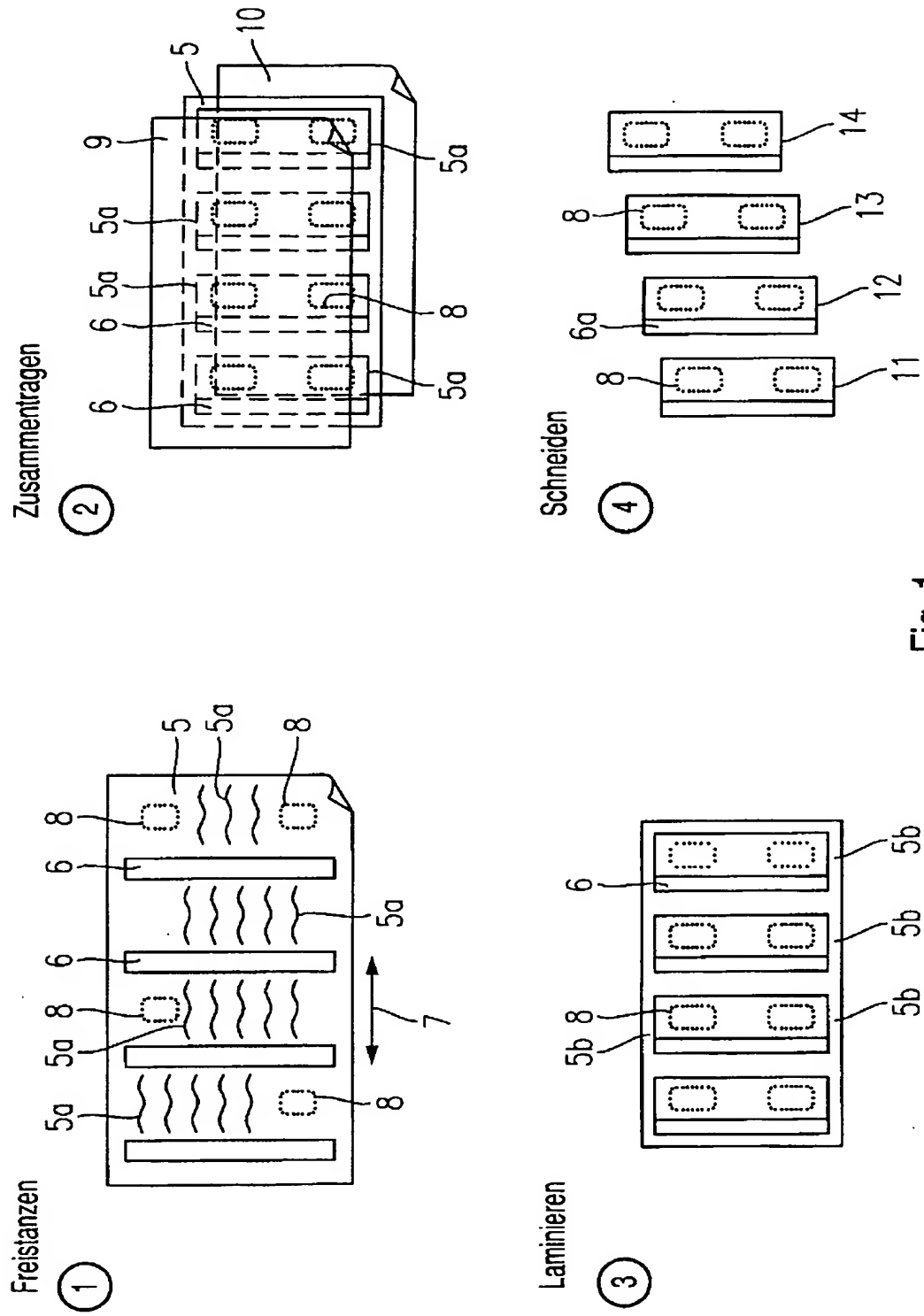
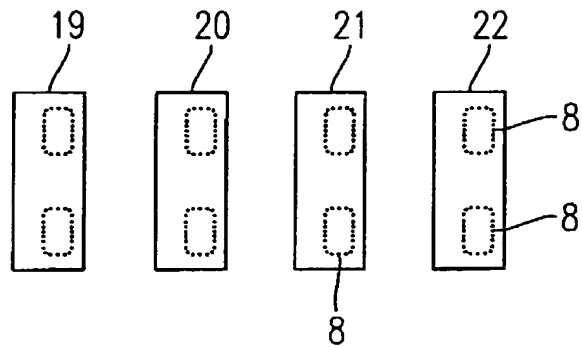


Fig. 1

2/3

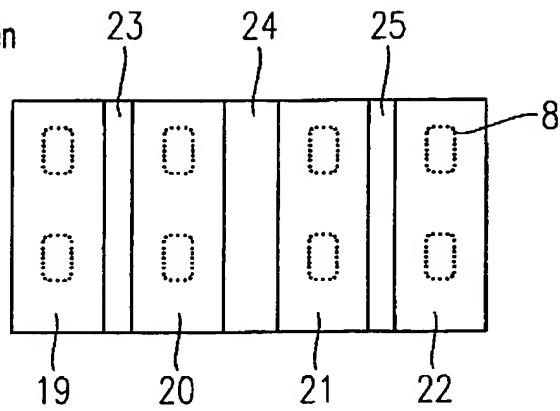
Schneiden

(15)



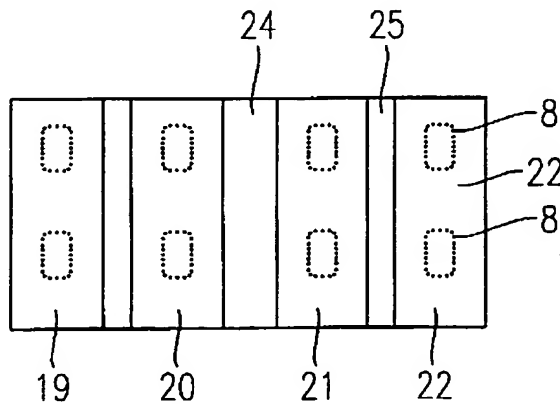
Zusammentragen

(16)



Laminieren

(17)



Schneiden

(18)

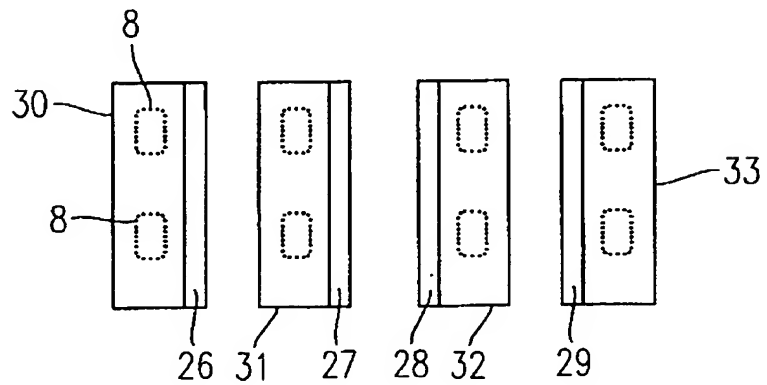


Fig. 2

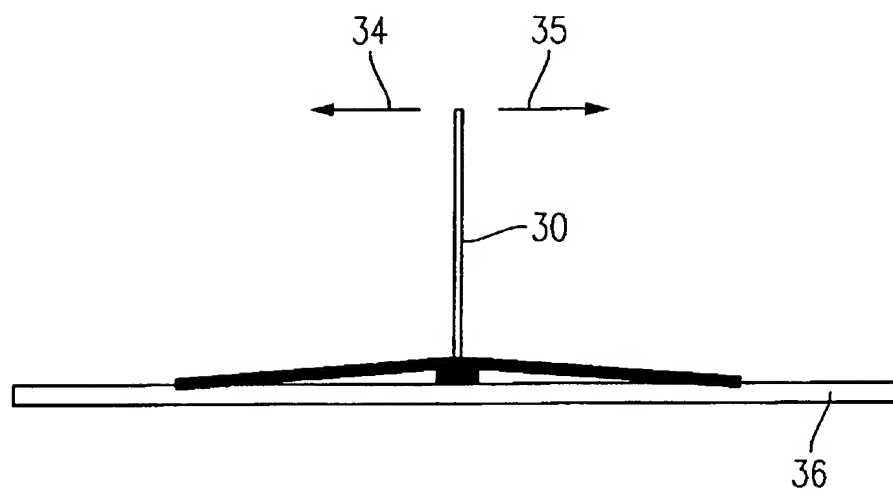


Fig. 3